

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 07.06.25	Job No.: 00067	ADR Yes/No: N	ADR Date: N/A	ECN #: 979P
Product No.: D412-760		Created By: CB	Approved By:	
Product Name: CABIN FLOOR PROTECTORS		Checked By: CB	General Manager Approval:	<i>[Signature]</i>

Distribution	Reqd	Resp	Received	Distribution	Reqd	Resp	Received
Production Manager	X	LL	<i>07.06.25</i>	Customer Technical Support			
Production Engineering Coord	X	EC/JLM	<i>07.06.25</i>	Marketing			
Director Quality Assurance							
Customer Order Processing							

Reason for Change:
PRELIMINARY ISSUE OF DRAWING

Documents Affected:
PRELIM D3580 REV A

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	N/A			
2	Update Blue/Pink/DSI Folder and Electronic Files	N/A			
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	N/A			
4	Update Grey Project Binder	N/A			
5	Move Electronic Files	N/A			
6	Update Master Document List (MDL)	N/A			
7	Update Document Record (DR)	N/A			
8	Create/Update Change Record Form	N/A			
9	Create/Update PPP's	N/A			
10	Update Controlled PDF Files	N/A			
11	Notify TC/FAA of Change	N/A			
12	Update QSI 021 and/or STC Approval List	N/A			
13	Update Product Development Summary	N/A			
14	Update Accpac Database	Y	KJ		<i>07.06.25</i>
15	Update Access (ARC) Database	Y	KJ		<i>07.06.25</i>
16	Update/Verify ARC	N/A			
17	Update Paperwork Kits in Production	N/A			
18	Update Qpulse/Laminated Dwgs	N/A			
19	Update Product Compatability Matrix	N/A			
20	Create Eurocopter Form (FEE)	N/A			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	EC/JLM		<i>07.07.23</i>
23	Update FAI Sheets	N/A			
24	Create/Update CNC Programs	Y	EC/JLM		<i>07.07.23</i>
25	Create/Update Tooling	Y	EC/JLM	SEE RA - HE MAY ALREADY HAVE TOOLING	<i>07.07.23</i>
26	Red Tag Stock (Specify)	N/A			
27	Rework/Scrap Current Production and/or Stock	N/A			
28	Update Paperwork Kits in Stock	N/A			
29	Create/Update MPP	N/A			
30					

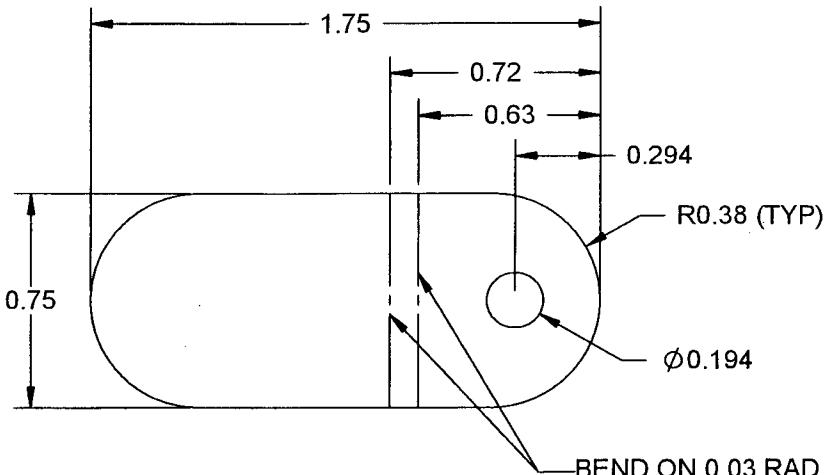
#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N/A			
32	Notify Eurocopter France	N/A			
33					

Description / Action:
LL - PRODUCTION SHOULD START ASAP. THERE ARE 4X D3580-1 PER -013 KIT AND 6X D3580-1 PER -011-015 KIT.
JLM/EC - PLEASE COMPLETE YOUR ACTIONS ASAP - IN STOCK DATE ESTIMATED AS JUNE 29.

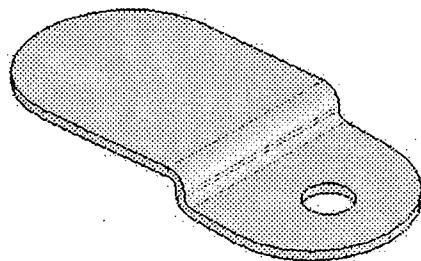
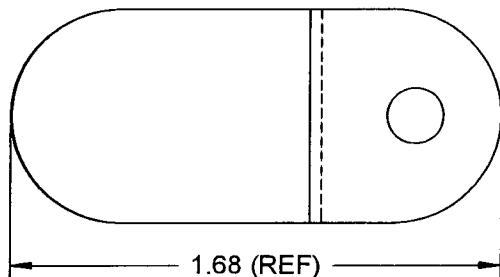
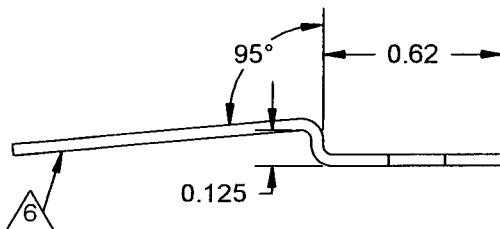
PRELIMINARY ISSUE

LE 07.06.28

DESIGN <i>LE</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>LE</i>	APPROVED	DRAWING NO. D3580	REV. A	SHEET 1 OF 1
DATE 07.05.15		TITLE JOGGLE BRACKET	SCALE 3:2	
REV A	DATE 07.05.15	DESCRIPTION NEW ISSUE		



D3580-1F FLAT PATTERN



D3580-1 JOGGLE BRACKET

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 18 GAUGE (0.050 THICK)
PER MIL-S-5019 (REF DART SPEC M304S18GA)
- 2) FINISH: POWDER COAT "GREY SANTEX" (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 6) IDENTIFY WITH DART P/N "D3580-1" USING FINE POINT PERMANENT INK MARKER
ON THE UNDERSIDE OF THE PART AS INDICATED